

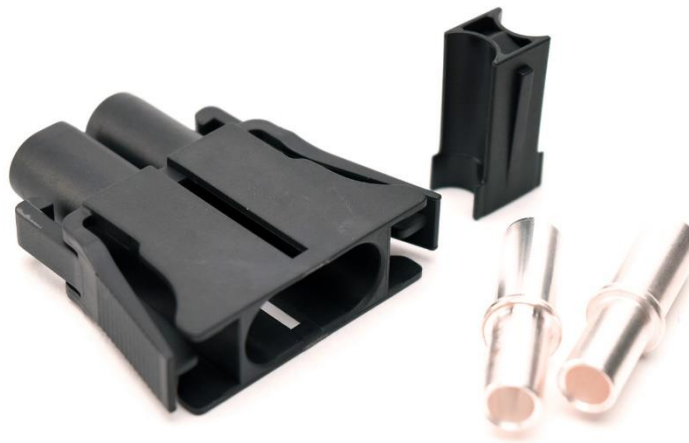
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The following Work Instructions pertain to the preparation and insertion of wire and contacts into the Amphenol PRM™ Series connector body.

Required tooling:

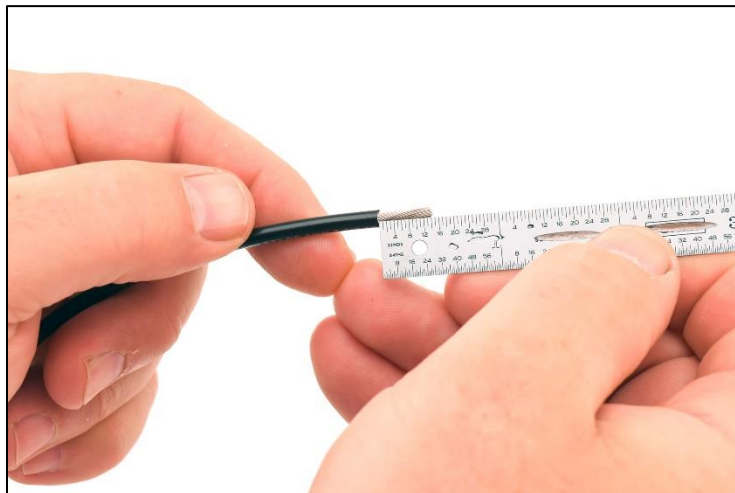
- Generic wire strippers
- Crimp Tool - Burndy Y8MRB-1 or Daniels M300BT



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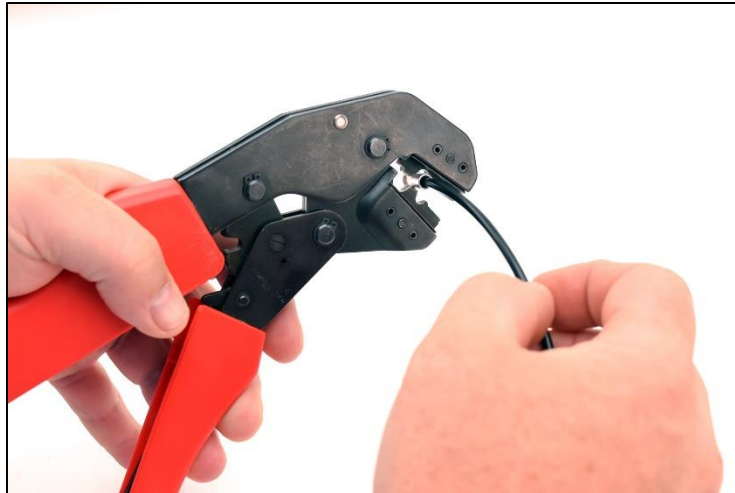


Step 1A: Strip wire back approx. 7/16"



Step 1B: Detail

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Step 2: Crimp terminal

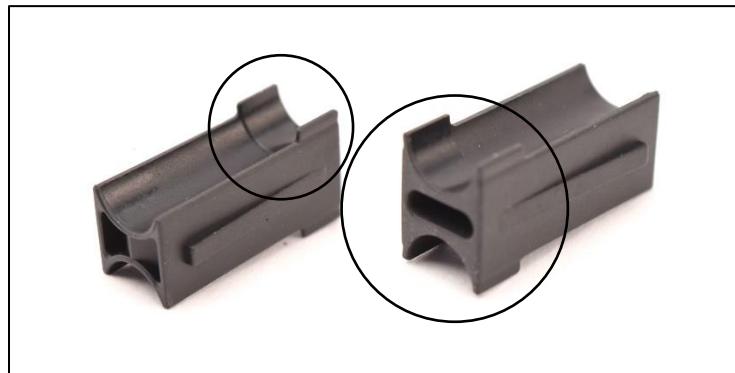


Step 3A: Insert contacts into body

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Step 3B: Insert until audible and tactile "click"



Step 4A: Retaining Clip.  
Insert large end with tabs into connector body

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Step 4B: Fit between wires



Step 4C: Push retainer clip until hooks snap into place.

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Step 4D: An audible snap should be heard